

Mixing & Paint Preparation

Description:

The Audurra Smart Cup System consists of the lid and liner kits as well as the separate outer cups and collars. Each lid has a permanently integrated filter, which ensures optimal filtration of the paint during use. You can choose between lids with 125μ filter, which are often recommended for water-based paints, or with 200μ filter for traditional solvent-based paints. With the Audurra Smart Cup System, the disposable liner is inserted into the reusable outer cup. The paint is simply mixed in the liner, then the disposable lid (with built-in filter) and the locking ring are put on – and the Audurra system is complete and ready to use.





Properties:

- available in sizes 170ml, 400ml, 650ml and 850ml
- Filter sizes: 125μ and 200μ
- With this system, painters can spray in a constant 90-degree angle independent of the orientation of the part to be processed (even overhead)
- Reduces the risk of contamination from the outside and guarantees a uniform paint application





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Available in:

Article number	Volume	Filter	Packaging
D15382260	170 ml	125μ	50 liners, 50 lids, 24 caps
D15382261	170 ml	200μ	50 liners, 50 lids, 24 caps
D15382262	400 ml	125μ	50 liners, 50 lids, 24 caps
D15382263	400 ml	200μ	50 liners, 50 lids, 24 caps
D15382264	650 ml	125μ	50 liners, 50 lids, 24 caps
D15382265	650 ml	200μ	50 liners, 50 lids, 24 caps
D15382266	850 ml	125μ	25 liners, 25 lids, 12 caps
D15382267	850 ml	200μ	25 liners, 25 lids, 12 caps
D15382273	170 ml	-	2 outer cups, 2 locking rings (collars)
D15382274	400 ml	-	2 outer cups, 2 locking rings (collars)
D15382275	650 ml	-	2 outer cups, 2 locking rings (collars)
D15382276	850 ml	-	1 outer cup, 1 locking ring (collar)
D15410685	400 ml	125μ	25 lids, 12 caps
D15410686	650/850ml	125μ	25 lids, 12 caps

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Physical properties:

Component	Material
Liners	LDPE (low-density polyethylene)
Lid	PP (polypropylene)
Filter	Nylon 6

Directions for use:

- Insert the disposable liner into the outer cup
- Mix the color in the Audurra liner
- Gently place the lid on the cup and push it down. You will hear a click when the lid is properly snapped into place. Attach the locking ring by tightening clockwise until secure
- Select the appropriate adapter for the spray gun (see page 5). Then push the adapter down and turn it until it clicks into place in the lid.
- After painting, disconnect the air supply line from the spray gun, turn the spray gun over and pull the trigger to return any excess paint in the cup. Wait until the excess paint has flowed back into the liner before removing the spray gun.
- Store unused paint with the cap for the Audurra cup in accordance with local regulations and official instructions





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For information on safe use and proper disposal, please refer to the Safety Data Sheets (SDS) for paints and solvents and observe local regulations or regulatory instructions.

Safety:

Personal protective equipment (PPE) improves protection against certain hazards in the workplace. The selection of suitable PPE is ultimately the responsibility of the employer and is carried out on the basis of a comprehensive risk assessment. Before selecting and using PPE, always refer to product performance information, paint manufacturer's warnings and restrictions.

The Audurra Smart Cup System is INTENDED FOR PROFESSIONAL INDUSTRIAL USE ONLY.

Disclaimer:

All technical information, recommendations and other statements in this document are based on tests or experience that Axalta believes to be reliable. Nevertheless, no guarantee is given for the correctness and completeness of the information. Before use, please make sure that the product is suitable for your intended purpose. Because we have no control over the conditions and modes of use of the product and the information provided herein, Axalta expressly disclaims all liability for any consequences arising from the use of the product or reliance on this information.





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Adapter overview:

3M™ PPS™ 1.0 adapters are compatible with the Audurra cup and are recommended to be used:

Article number	3M™ Material ID	Designation
D14164773	7000034487	5073A PPS TYPE 40A ADAPTOR FOURWAY, 10/CV
D12146296	7000034250	16033 PPS TYPE 3 ADAPTOR FOURWAY, 10/CV
D14349533	7000084572	50677 PPS TYPE 43 ADAPTOR 10/CTN
D12146287	7000034249	16032 PPS TYPE 2 ADAPTOR FOURWAY, 10/CV
D12310263	7000034251	16036 PPS TYPE 6 ADAPTOR FOURWAY, 10/CV
D12203100	7000034255	16044 PPS TYPE 14 ADAPTOR FOURWAY, 10/CV
D12146307	7000034253	16039 PPS TYPE 9 ADAPTOR FOURWAY, 10/CV
D14200333	7000084247	50480 PPS TYPE 31 ADAPTOR FOURWAY 10/CTN
D14413922	7000034387	50587 PPS TYPE 41 ADAPTOR FOURWAY, 10/CV
D12188043	7000034254	16042 PPS TYPE 12 ADAPTOR FOURWAY, 10/CV
D13862002	7000083623	16038 PPS TYPE 8 ADAPTOR FOURWAY 10/CTN
D14017038	7000043152	16742 PPS TYPE 16 ADAPTOR FOURWAY 10/CTN
D14431715	7000083621	16035 PPS TYPE 5 ADAPTOR FOURWAY 10/CTN





